



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D145-762-215
Job Sheet 202396



Part No: D145-762-215

Job Qty: 1 pcs

Part Name: Float Skidtube Installation with Basic Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/28/19

Job Tracking No:

Due Date: 12/20/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG IIN-D117-762 Rev F (ECN19-890) IPP Rev. A 19.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/20/19	12/20/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	

ML 17/12/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com

DART
AEROSPACE

Container No: S241305

Part: D145-762-215

Job No: 202396

Serial No/Batch: S241305

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SRD1853SE 19/09/04, T&S STC LoA RI

115 Packaging 1-1 - Pick Kit - B4B 1 pcs	12/20/19	0.00 0.00	Packaging 1 - 32	
			Packaging 1 - 33	
			Packaging 1 - 34	
			Packaging 1 - 35	
			Packaging 1 - 36	
			Packaging 1 - 1 - B4B	
			Packaging 1 - 2 - B4B	
			Packaging 1 - 3 - B4B	
			Packaging 1 - 4 - B4B	
			Packaging 1 - 5 - B4B	
			Packaging 1 - 6 - B4B	
			Packaging 1 - 7 - B4B	
			Packaging 1 - 8 - B4B	
			Packaging 1 - 9 - B4B	
			Packaging 1 - 10 - B4B	
			Packaging 1 - 11 - B4B	
			Packaging 1 - 12 - B4B	
			Packaging 1 - 13 - B4B	
			Packaging 1 - 14 - B4B	
			Packaging 1 - 15 - B4B	
			Packaging 1 - 16 - B4B	
			Packaging 1 - 17 - B4B	
			Packaging 1 - 18 - B4B	
			Packaging 1 - 19 - B4B	
			Packaging 1 - 20 - B4B	
			Packaging 1 - 21 - B4B	
			Packaging 1 - 22 - B4B	
			Packaging 1 - 23 - B4B	
			Packaging 1 - 24 - B4B	DAS
			Packaging 1 - 25 - B4B	78
			Packaging 1 - 26 - B4B	9-89 DEC 17 2019
			Packaging 1 - 27 - B4B	
			Packaging 1 - 28 - B4B	
			Packaging 1 - 29 - B4B	
			Packaging 1 - 30 - B4B	
			Packaging 1 - 31 - B4B	
			Packaging 1 - 32 - B4B	
			Packaging 1 - 33 - B4B	
			Packaging 1 - 34 - B4B	
			Packaging 1 - 35 - B4B	
			Packaging 1 - 36 - B4B	
120 QC 4 1 pcs	12/20/19	0.00 0.00	QC 4 - 28	
			QC 4 - 58	
			QC 4 - 69	
			QC 4 - 9	
			QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
			QC 4 - 75	DAS
			QC 4 - 78	78 DEC 17 2019
				9-89
130 Packaging 3-1 - Stock - B4B 1 pcs	12/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	12/20/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	12/20/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - Pick kit Descriptions: 115 - Pick 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D145-762-215 Location: _____ 135 - Photocopy bluefile & type labels per PPP D145-762-215 CHG001 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D145-762-061	Ground Handling Kit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	523840B	
D145-762-255	Basic Wearplate Kit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5241002	
D145-762-265	Hardware Kit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5238316	
D145-762-045	Replacement Float Skidtube	1 pcs (1 ea)	115-Packaging 1-1 - Pick Kit - B4B	57#1216	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Packaging 1 - Pick Kit	D145-762-061	1	0	0	
	D145-762-255	1	0	0	
	D145-762-265	1	0	0	
115-Packaging 1-1 - Pick Kit - B4B	D145-762-045	1	0	0	
Part Specifications					
Specifications could not be found.					

NCR No.

Job:

Part No.

Date :

Sequence #:

QTY Affected :

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator	
Manufacturing Process	
Equip/Tooling	
Handling/Preservation	
Material	
Product Improvement	
Process Improvement	
Human Factors	

FAULT CATEGORY

☐	Pressure/Forced	☐	Contamination	☐	Power Loss/Surge
☐	Bending	☐	Misaligned/off center	☐	Folio/Program
☐	Crushing	☐	BOM/Route	☐	Grain Direction
☐	Cracks	☐	Broken/Damage/Defect	☐	Weld
☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled
☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence
☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up

Other/Details:

☐	Positioned Wrong
☐	Outside Tolerance
☐	Drawing
☐	Finish
☐	Part Lost/Missing
☐	Misread

DISPOSITION

☐	Rework
☐	Scrap
☐	Use-as-is

DEPARTMENT/PROCESS

☐	Cross tube	☐	Eng. (Non-AW)
☐	Small Fab	☐	Prod. Eng. Coord.
☐	Finishing	☐	Rec/Store/Packaging

☐	Skid-tube
☐	Machining
☐	Large Fab

☐	Engineering
☐	Water Jet
☐	Supplier
☐	Quality